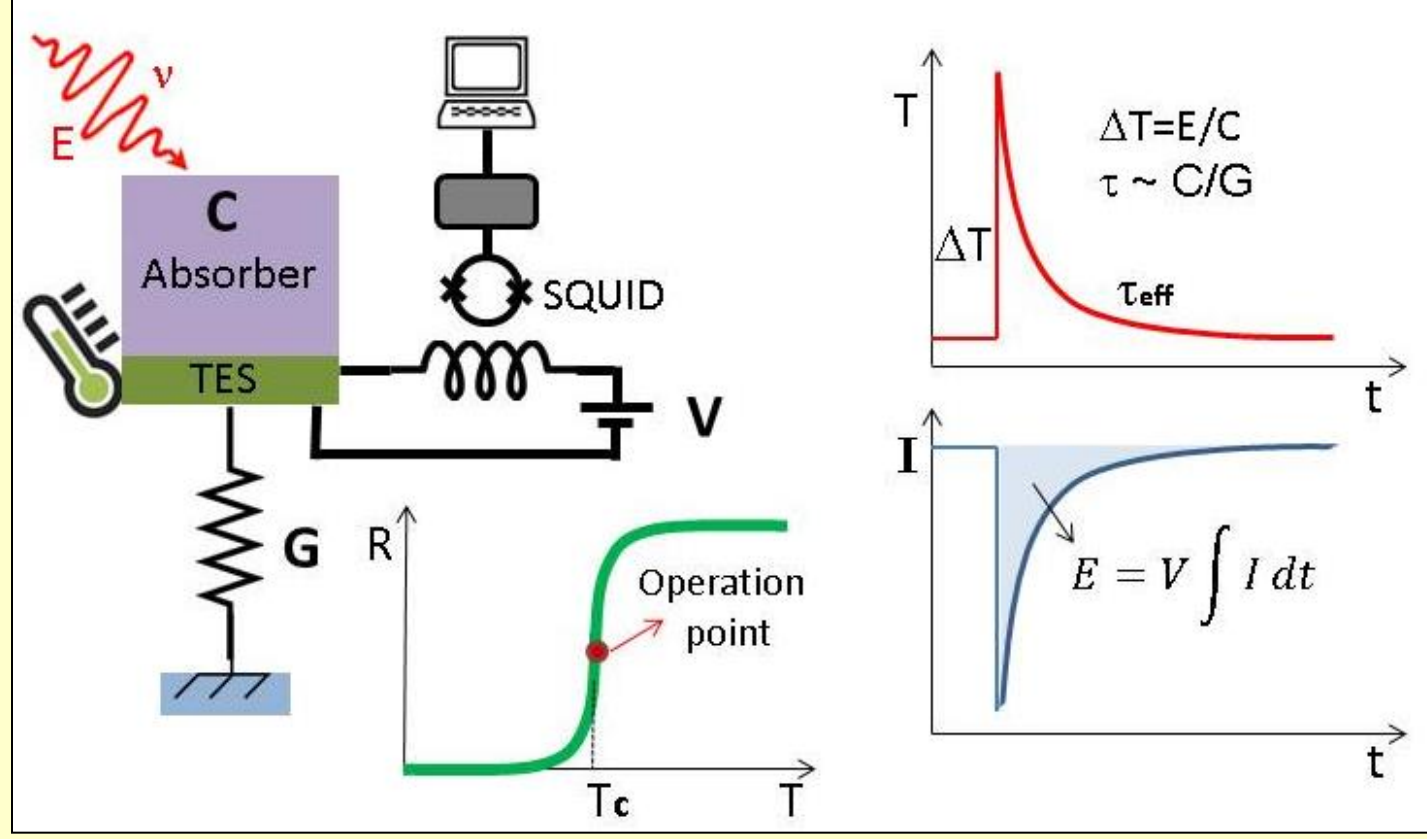


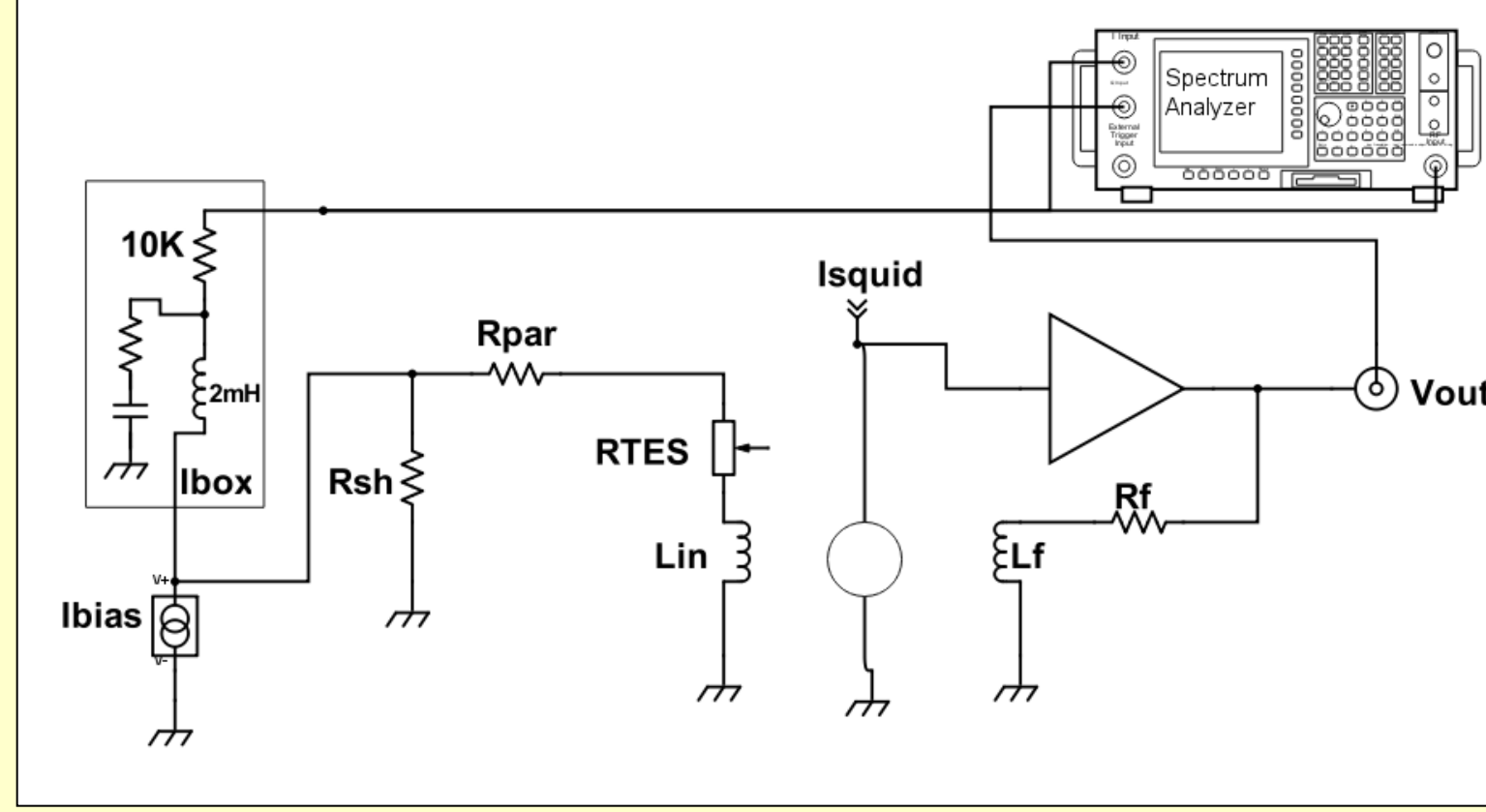
## Abstract

We report progress on the development of TES X-ray detectors based on Mo/Au bilayers in Spain, within the framework of the initiative to develop a European backup for the detector of the X-IFU instrument of Athena. Mo/Au TES are fabricated on Si<sub>3</sub>N<sub>4</sub> membranes in Ultra High Vacuum conditions through a two-step process, using sputtering and electron-beam deposition, followed by dry etching photolithography. Superconducting Nb wiring is used. Central blocks or mushrooms of electrodeposited Bi are used as absorbers. Advanced dark characterization is performed through I-V curves, complex impedance and noise measurements. TES with two different designs have been characterized for several bath temperatures and bias points. This has allowed extraction of the basic parameters of our devices, examination of their standard behaviour, and evaluation of their prospects.

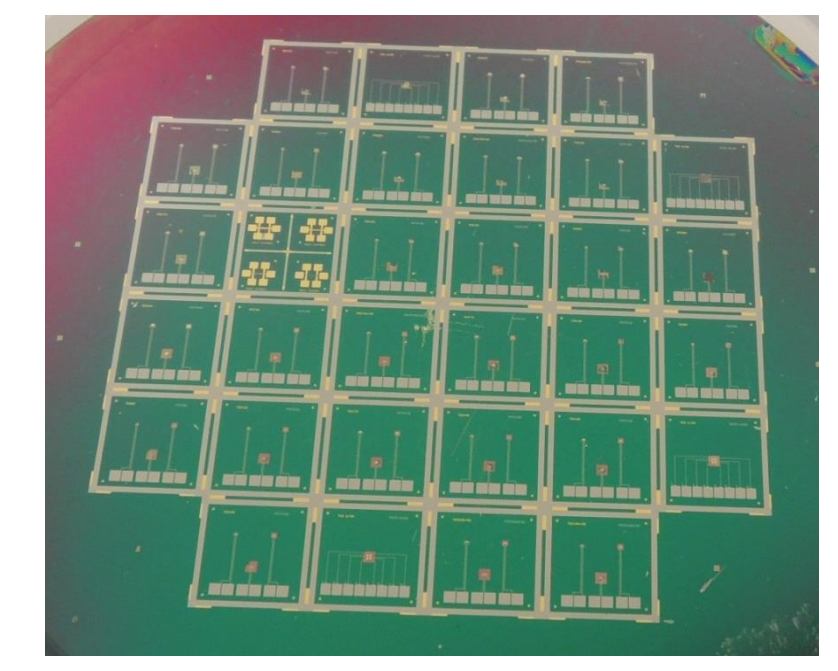
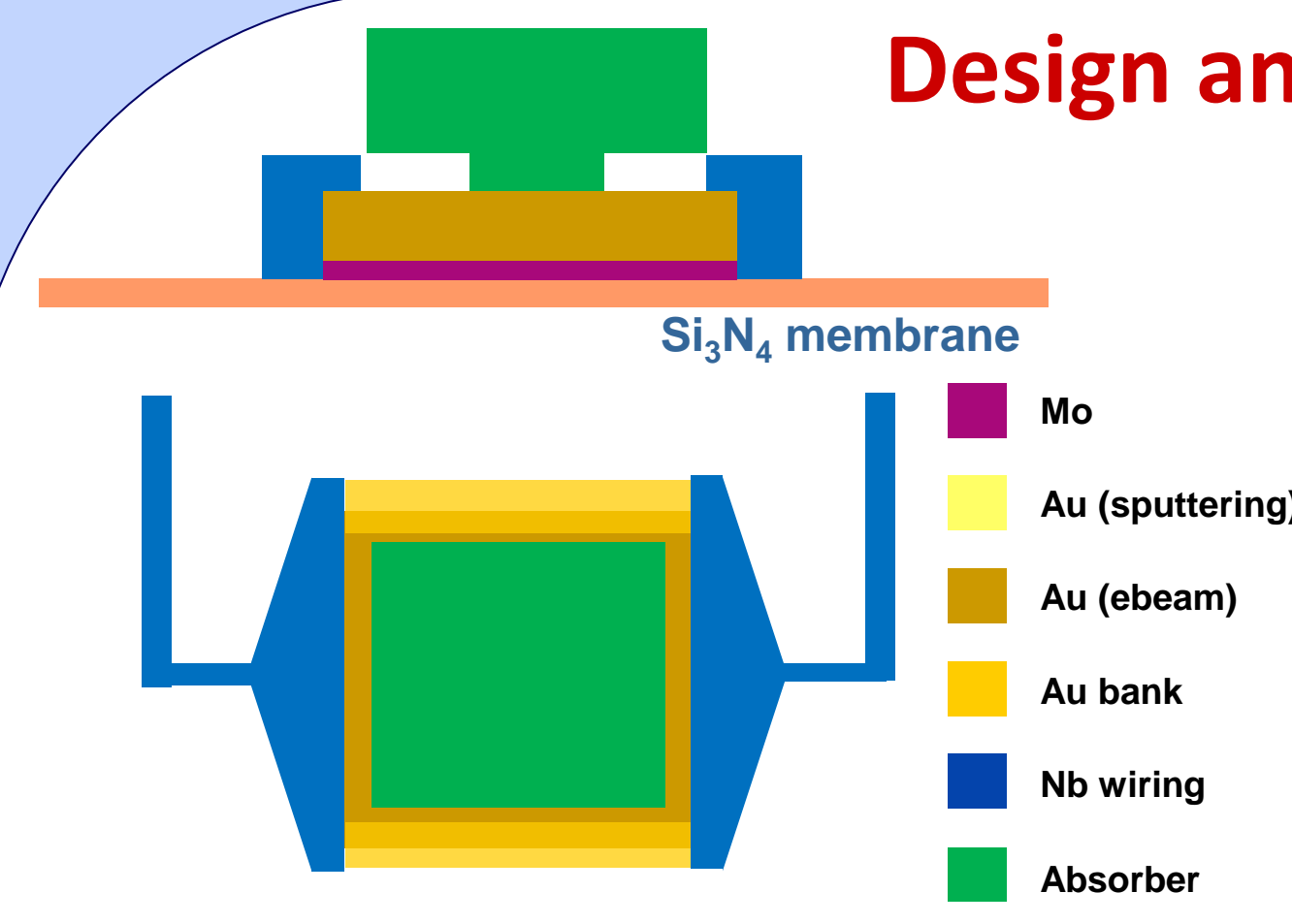
## Transition Edge Sensors



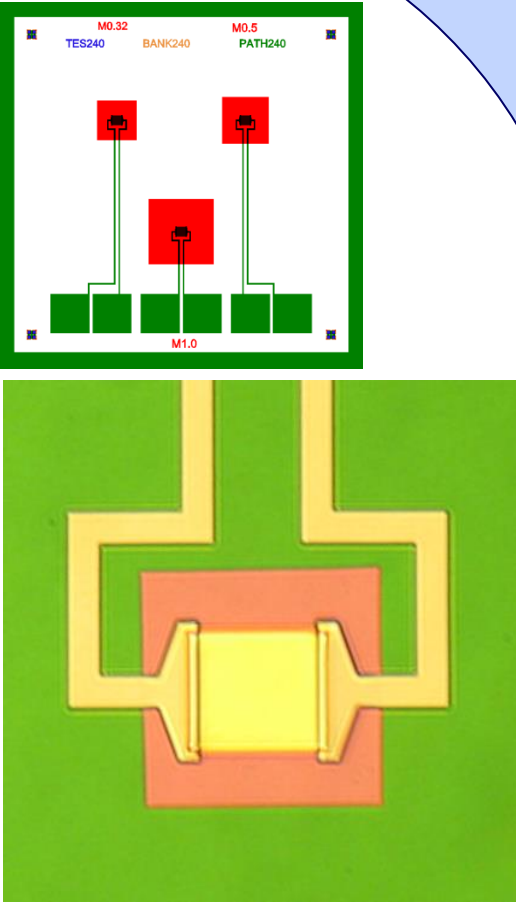
## Experimental Set-up



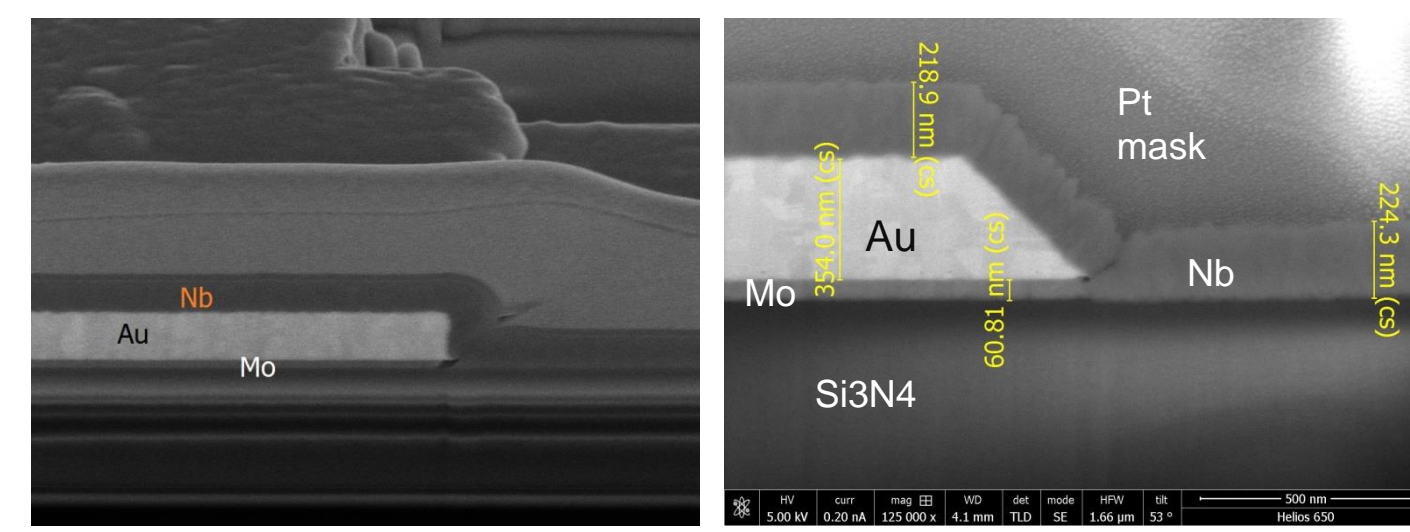
## Design and fabrication



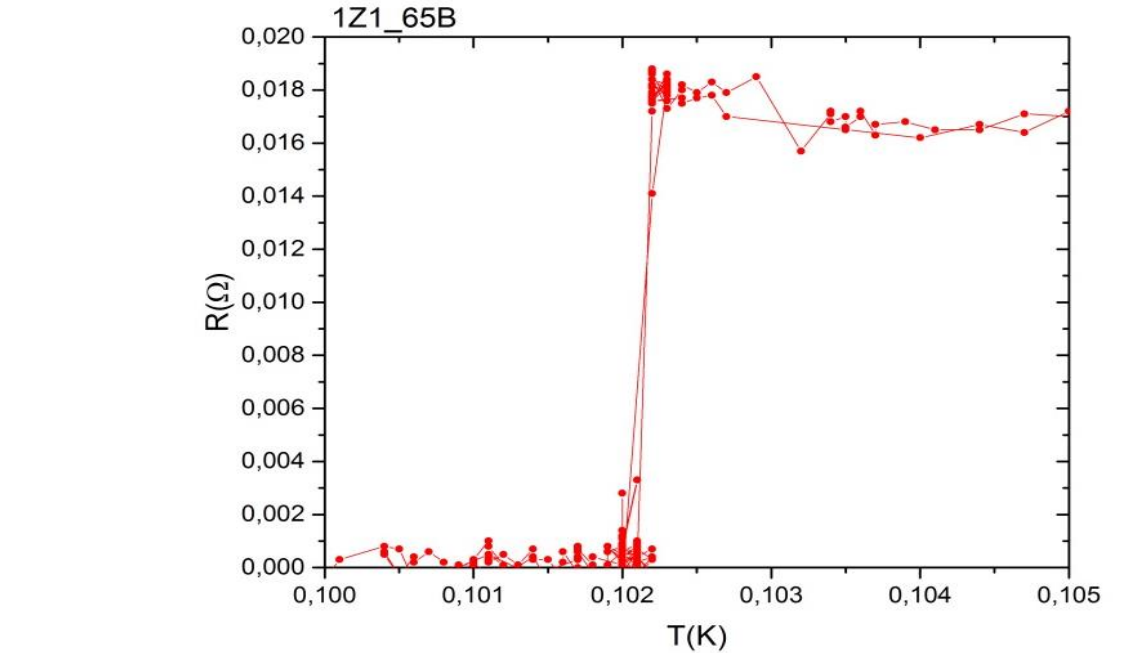
Optical image of a TES lying on a 250μm membrane



- TES fabricated on low stress Si<sub>3</sub>N<sub>4</sub> membranes (0.5μm and 1μm thick)
- Mo/Au bilayers (55/340 nm) deposited at room temperature. T<sub>c</sub> ~ 100mK
- **Trilayer design:**
- RF UHV sputtering of Mo + in situ DC sputtering of 15nm Au + ex situ Au deposition by ebeam
- Nb wiring
- Sensor fabricated by dry etching:

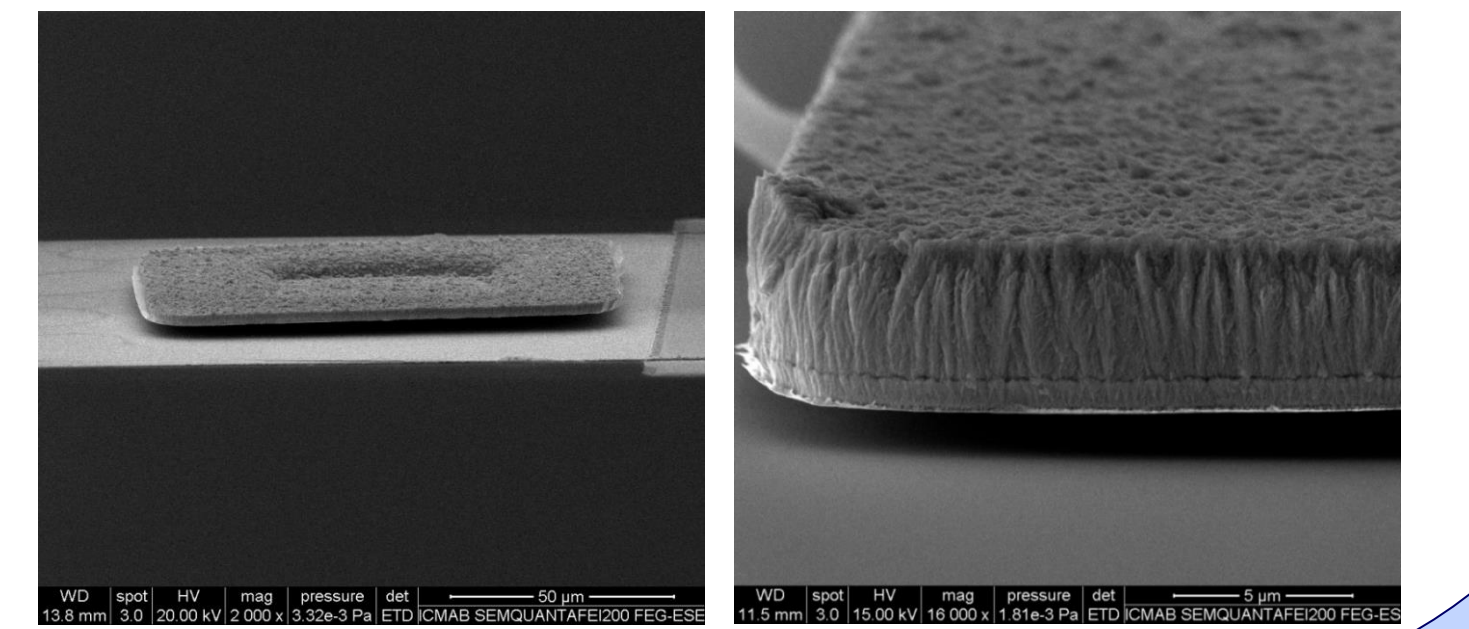


Excellent control of Mo/Au edges, essential for the sharpness and reproducibility of transition



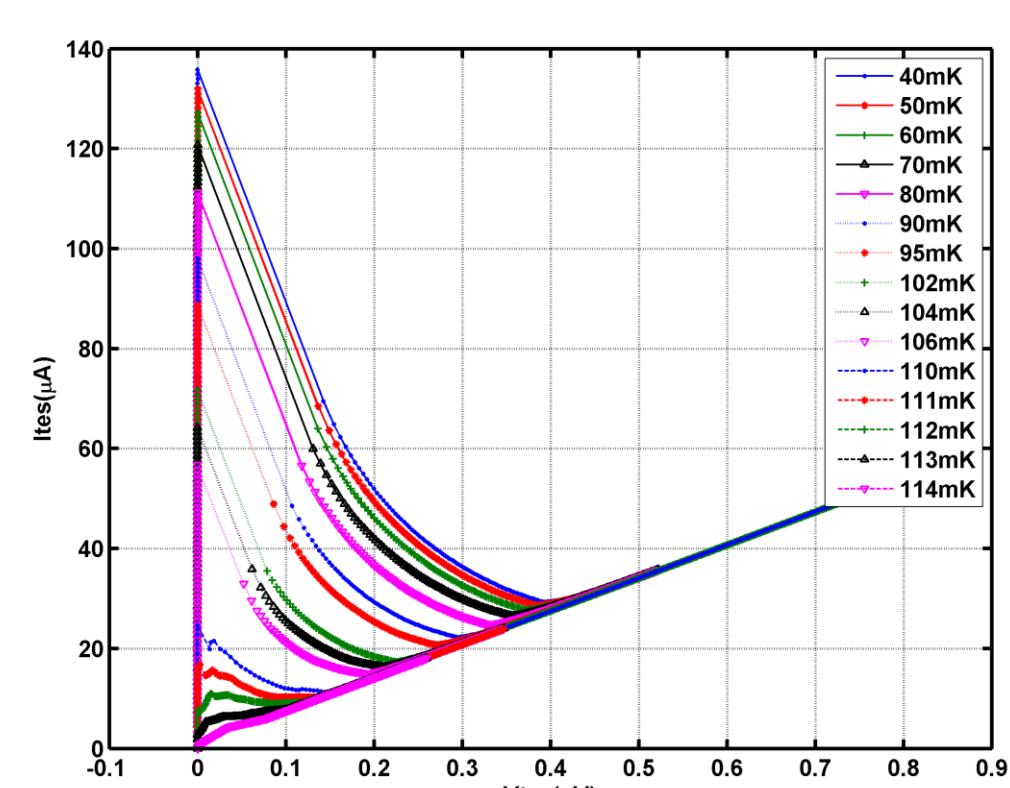
No banks required  
Transition width ~1-2mK

- **Absorber:**
- Electrodeposited Bi 4-6μm thick
- Central block or mushroom
- Ti/Au (5/100 nm) seed layer

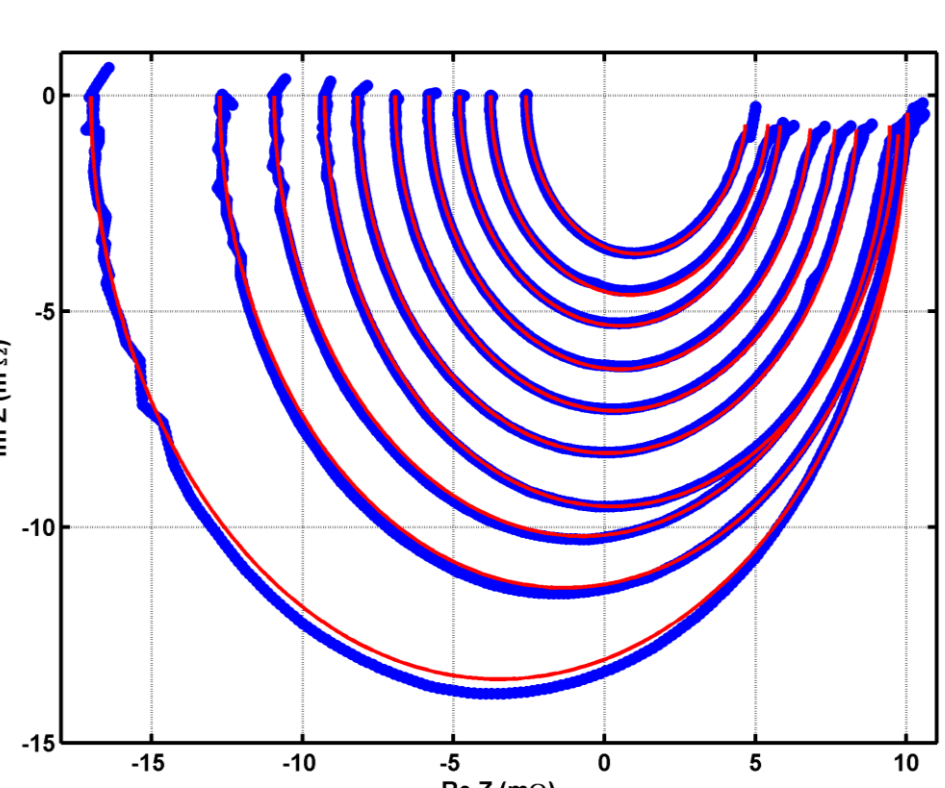


## Complete dark characterization

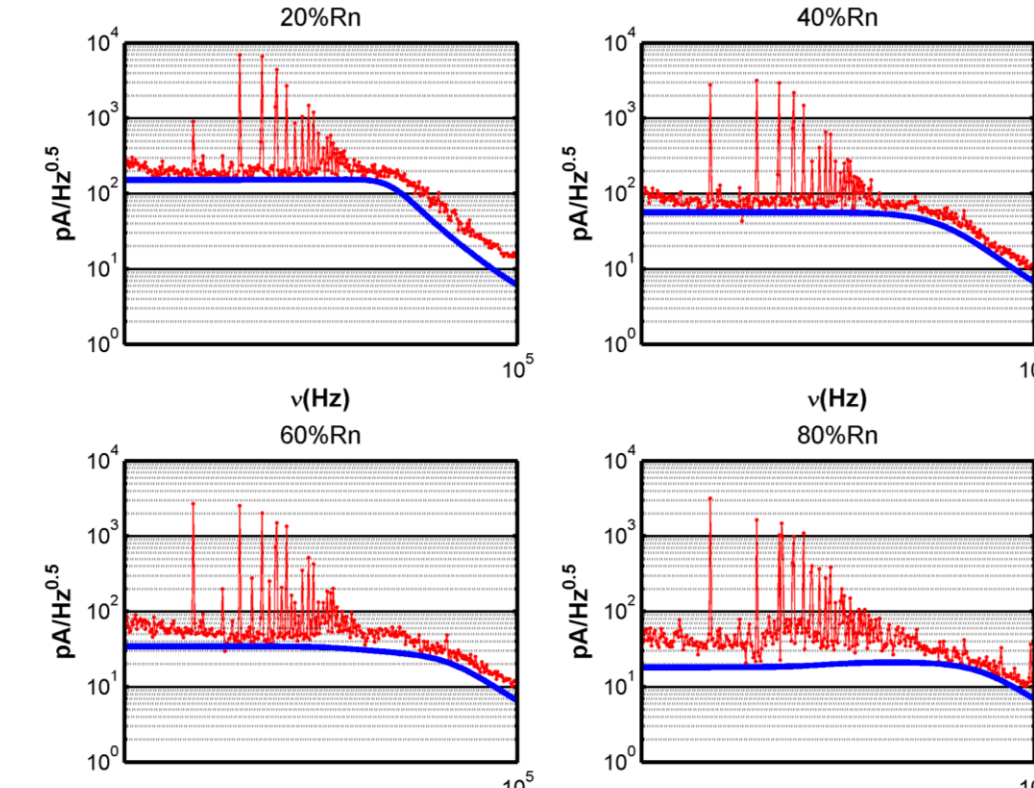
### I-V curves



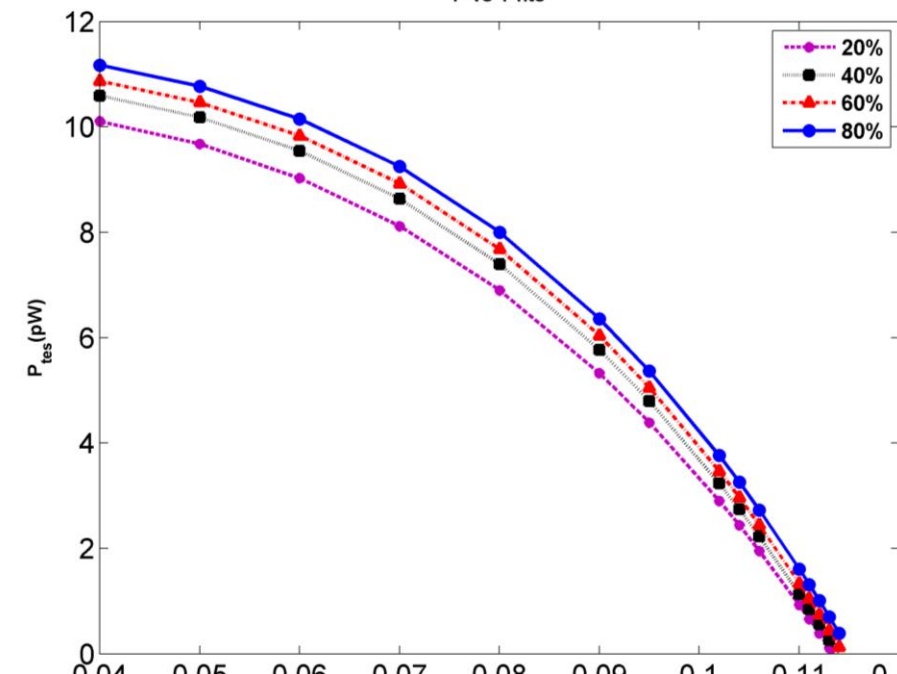
### Complex impedance Z(ω)



### Noise



### Thermal conductance G



### 1 Block (1B) Thermal Model

TES parameters  $\alpha$ ,  $\beta$ ,  $\tau_{eff}$ ,  $C$

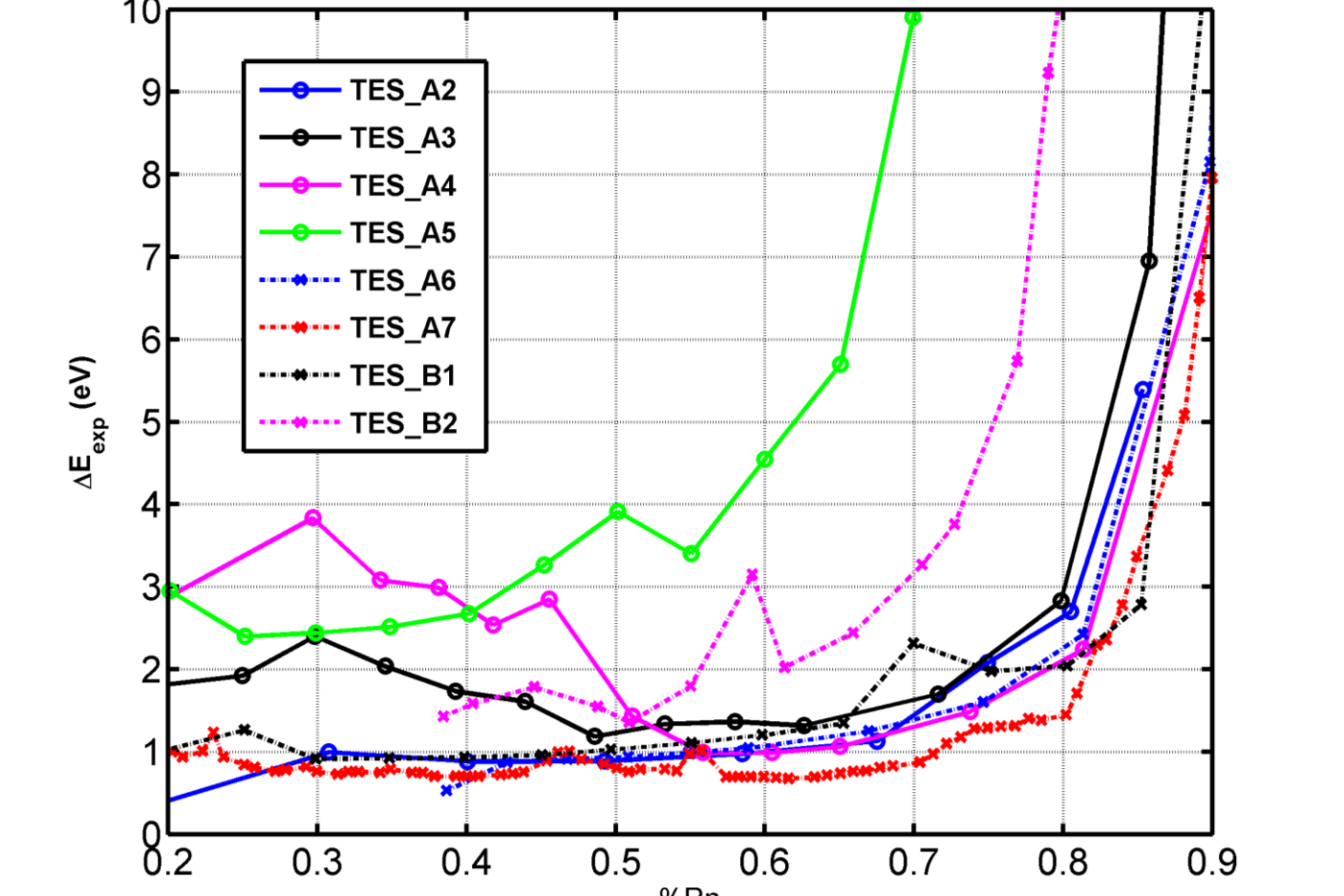
- Evaluation of noise contributions
- Baseline energy resolution  $\Delta E_{exp}$
- Operation point

## Parameters and performances of Mo/Au TES

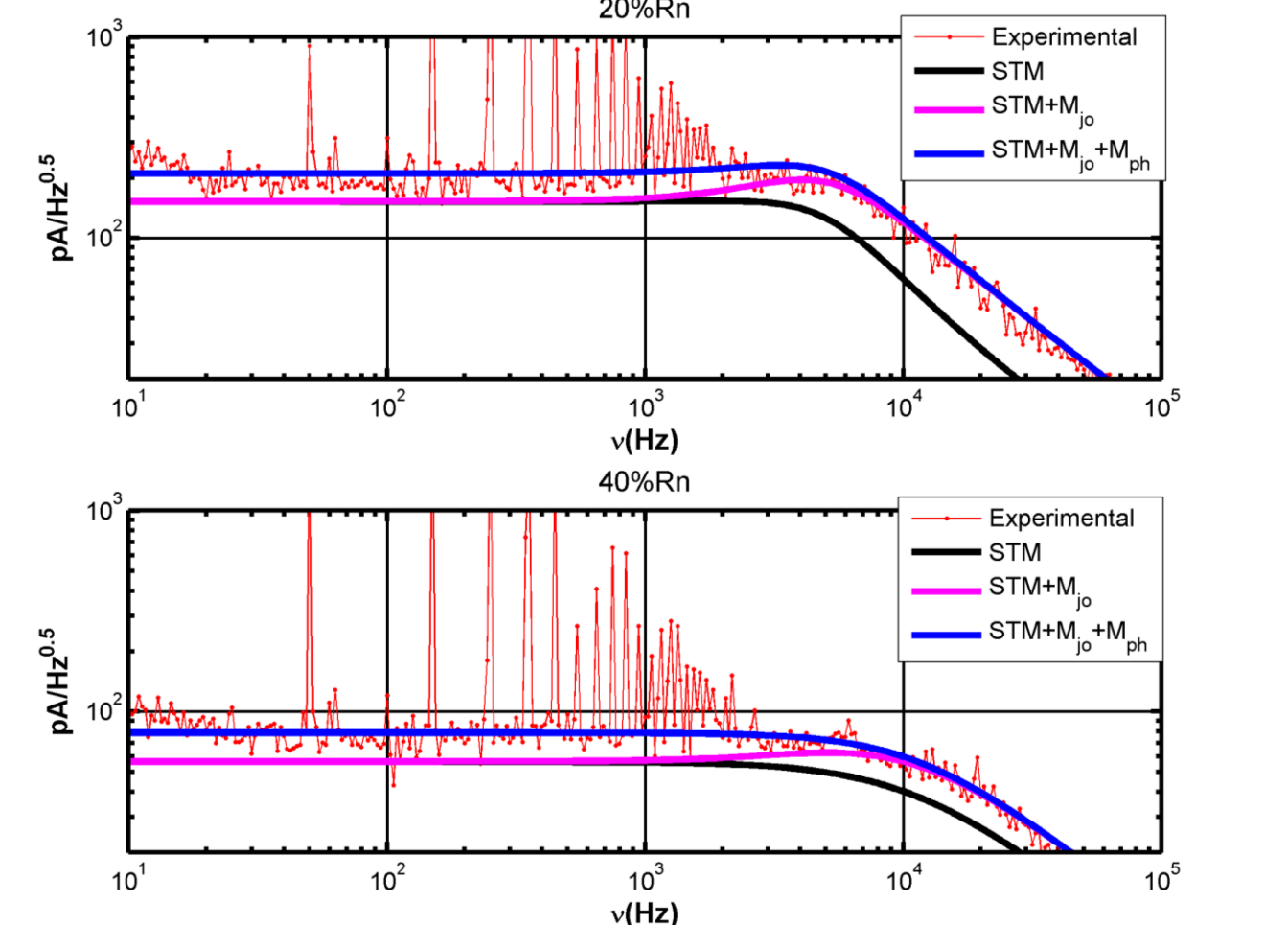
| Design                  | TES_A1  | TES_A2  | TES_A3  | TES_A4  | TES_A5  | TES_A6  | TES_A7       | TES_B1  | TES_B2  | TES_B3            |
|-------------------------|---------|---------|---------|---------|---------|---------|--------------|---------|---------|-------------------|
| Membrane thickness (μm) | 0.5     | 0.5     | 0.5     | 0.5     | 1       | 1       | 1            | 1       | 1       | 1                 |
| Membrane area (μm)      | 1000    | 500     | 500     | 500     | 500     | 500     | 1000         | 250     | 250     | 1000              |
| TES area (μm)           | 200x200 | 150x150 | 100x100 | 200x200 | 150x150 | 150x150 | 200x200      | 120x120 | 140x100 | 140x100           |
| Banks                   | Yes     | Yes     | Yes     | Yes     | Yes     | No      | No           | No      | No      | No                |
| Absorber                | No      | No      | No      | No      | No      | No      | Square 100μm | No      | No      | Mushroom 50/100μm |
| R <sub>para</sub> (μΩ)  | 120     | 66      | 66      | 45      | 55      | 75      | 28           | 20      | 28      | 50                |
| R <sub>n</sub> (mΩ)     | 14.9    | 12.5    | 8.9     | 15      | 13.5    | 16      | 16           | 23      | 29      | 29.3              |
| n                       | 3.2     | 3.2     | 3.2     | 3.2     | 3.4     | 3.4     | 3.4          | 3.4     | 3.4     | 3.2               |
| G (pW/K)                | 310     | 135     | 75      | 330     | 390     | 410     | 960          | 260     | 260     | 235               |
| T <sub>c</sub> (mK)     | 115     | 91      | 90      | 110     | 109     | 113     | 124          | 98      | 98      | 103               |
| C (fJ/K)                | 70      | 20      | 200     | 70      | 90      | 90      | 335          | 80      | 65      | 80                |
| α                       | 47      | 65      | 187     | 70      | 170     | 47      | 65           | 28      | 28      | 80                |
| β                       | 0.4     | 0.4     | 0.35    | 0.75    | 0.45    | 1.4     | 0.33         | 0.2     | 0.3     | 0.45              |
| τ <sub>eff</sub> (μs)   | 30      | 42      | 27      | 11      | 10      | 4       | 30           | 20      | 27      | 30                |

- Robust, coherent behaviour of the devices
- R<sub>n</sub> ~ 10-30 mΩ
- G scales with radiative area. 115 pW/K (X-IFU LPA2) achieved for 0.5 μm membranes and TES sizes close to 100 μm
- Heat capacity C in agreement with calculated values, scales with TES volume
- τ<sub>eff</sub> small because of the low C (either no absorber or Bi absorber)
- α and β comparable to reported values for other TESs
- Rather low excess noise parameter, M<sub>Johnson</sub> ~ 1-2
- No performances differences between TES with and without banks
- Promising baseline resolutions ΔE<sub>exp</sub> ~ 1-2 eV

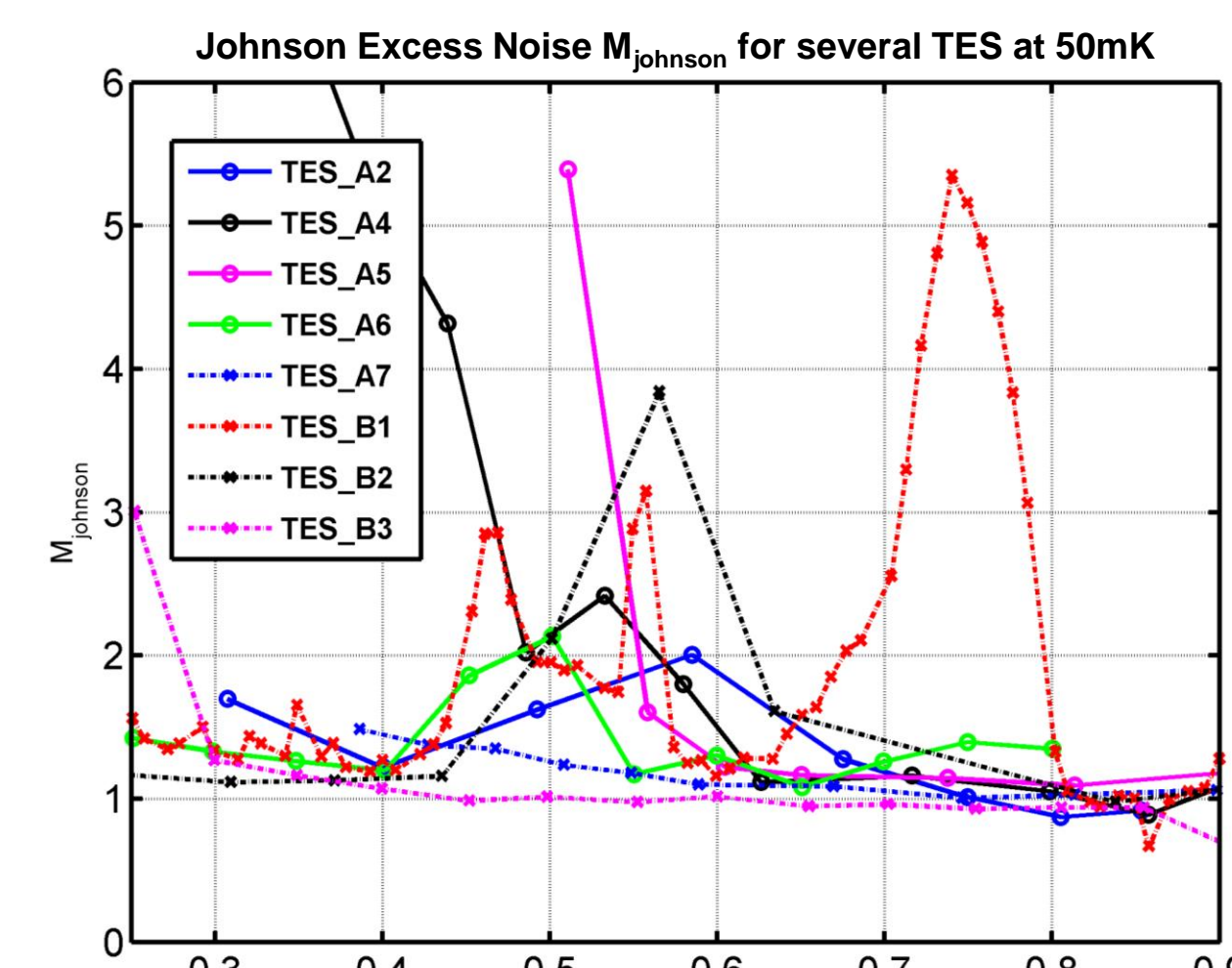
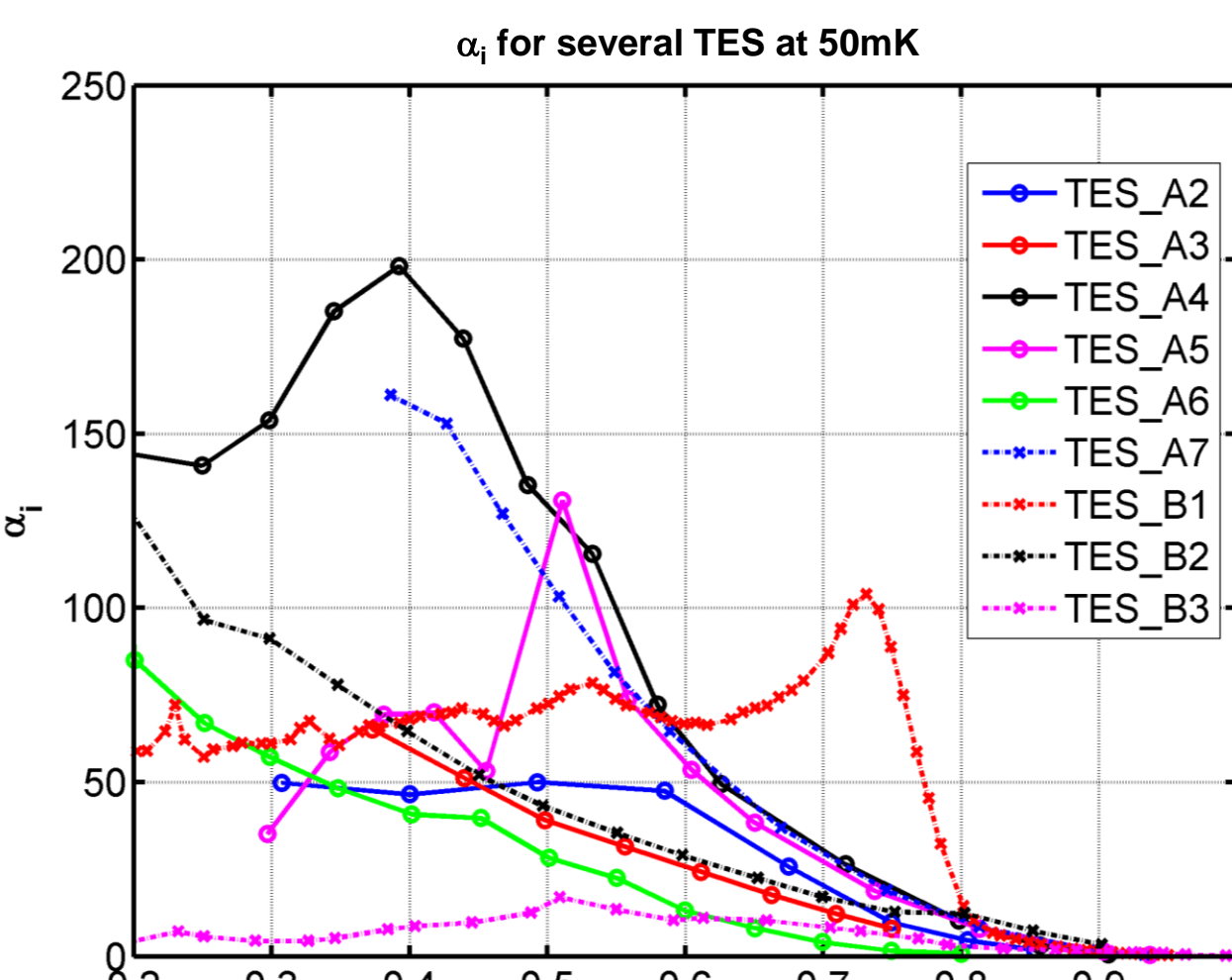
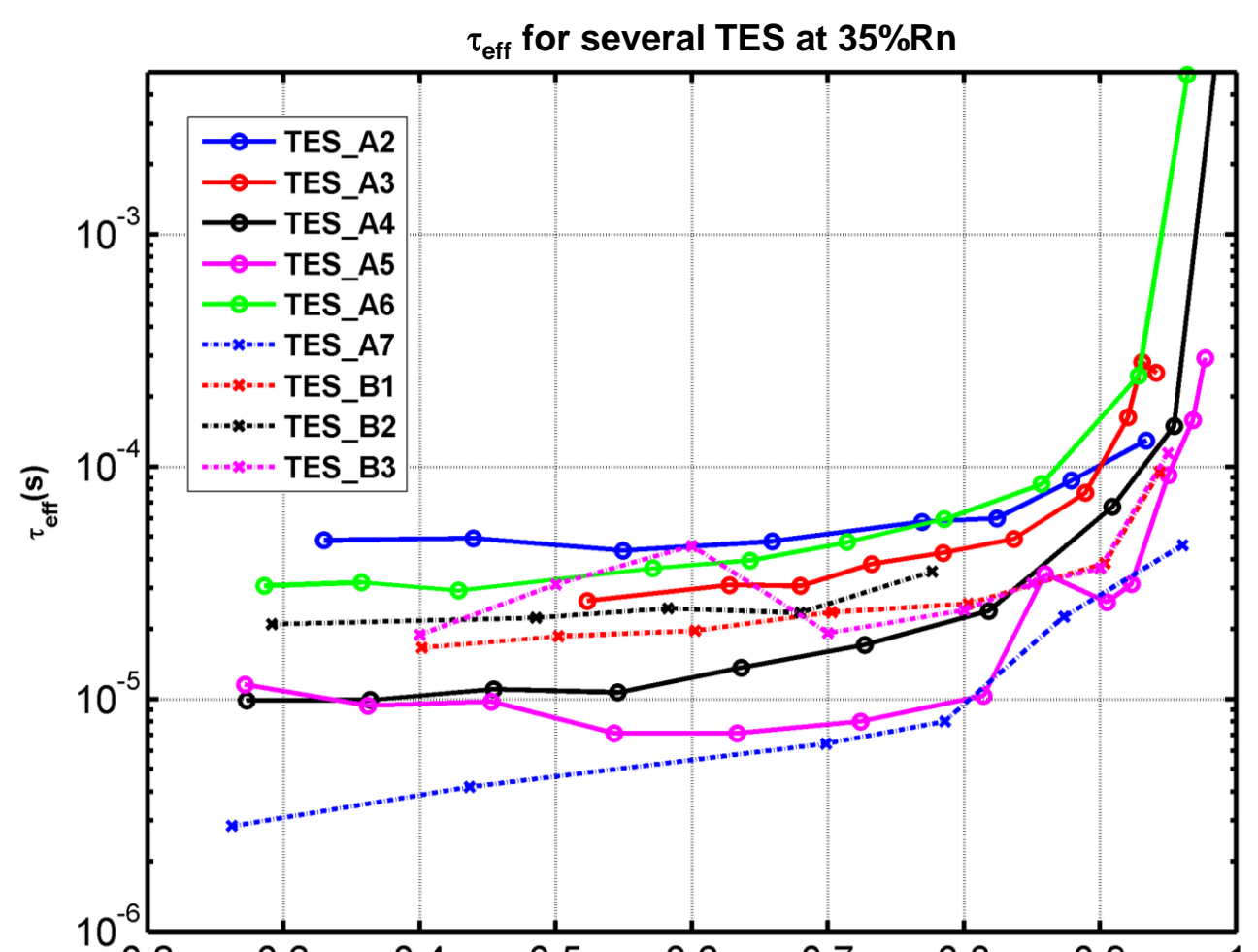
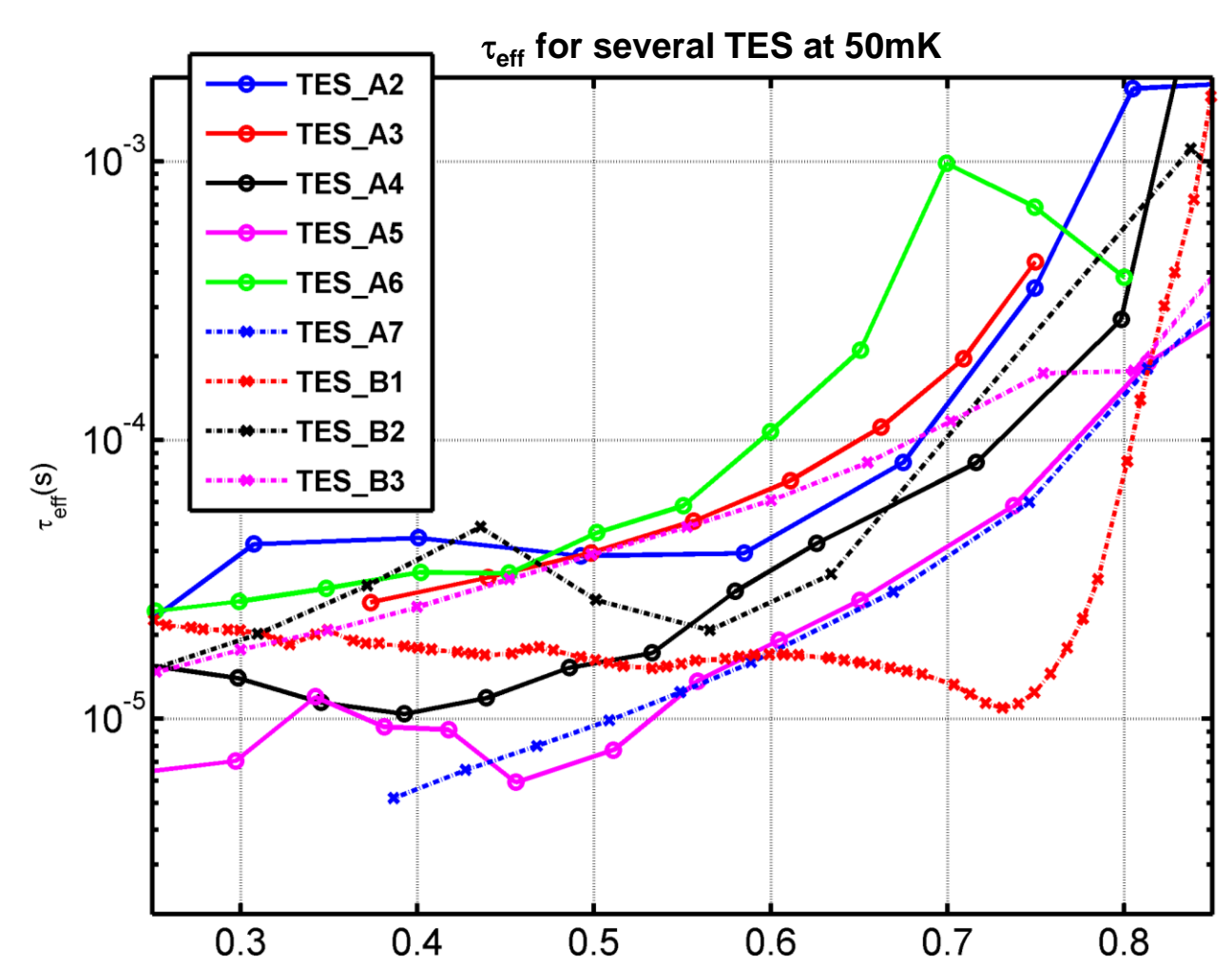
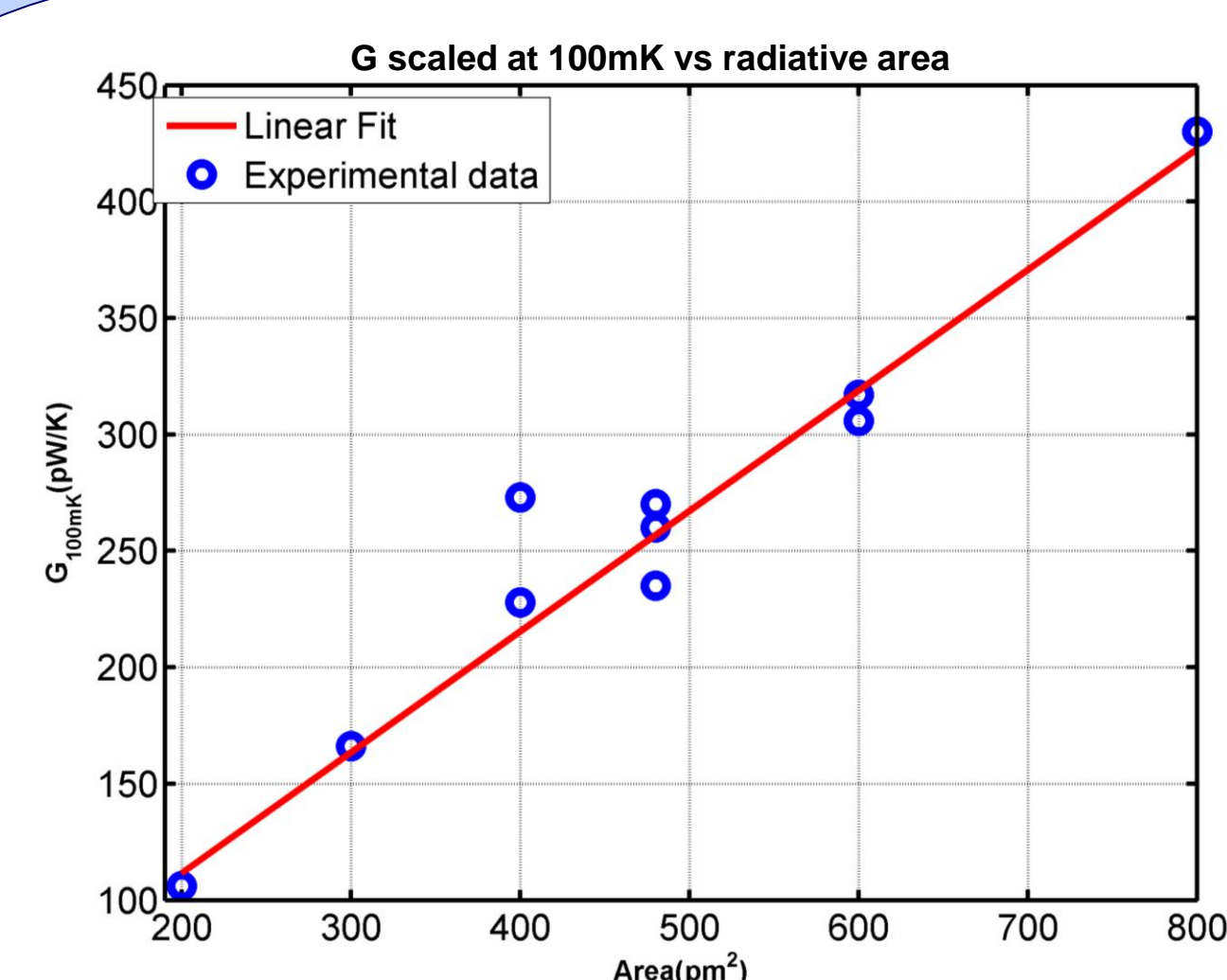
### Baseline Resolution from experimental NEP for several TES at 50mK



### Experimental Noise for a TES at 50mK and 1B Simple Thermal Model



- Johnson excess noise M<sub>Johnson</sub> is estimated in the standard way by adding a term (1+M<sup>2</sup>) to the model.
- Excess noise remains at low frequencies which is characterized with a phonon-like M<sub>phonon</sub> ~ 0.5-1 factor in a similar fashion.
- This M<sub>phonon</sub> is likely related to ITFN, which is not taken into account in the 1 block (1B) thermal model considered here.



## References

- K.Nandra et al., "The Hot and Energetic Universe: A White Paper presenting the science theme motivating the Athena+ mission," 2013arXiv1306.2307N (June 2013).
- L.Ravera et al., "The X-ray Integral Field Unit (X-IFU) for Athena", Proceed. SPIE9144 (2014)
- C.Pobes et al., "Development of cryogenic X-ray detectors based on Mo/Au TES", IEEE Trans. Appl.Supercond. 27, 2101505 (2017)

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